

Main Office:
122 Pembroke Street P. O. Box A
Kingston, MA 02364
Phone: 781-585-4364
Fax: 781-585-9375
E-Mail: sales@csaw.com
www.csaw.com



West Coast Regional Office:
845 Milliken Avenue, Suite F
Ontario, CA 91761
Phone: 909-390-5465
Fax: 909-390-5470
E-Mail: cswest@csaw.com
www.csaw.com

Procedure for Removal and Installation of Motor Drive Belt for

Striebig: Ecomon, Standard, Automat, Optisaw I, Optisaw I Plus, Optisaw II, Standard TRK

1. Disconnect power to saw.
2. Rotate head to the horizontal cutting position.
3. Position and lock carriage to a comfortable working height.
4. Open belt cover (item #8).
5. Remove motor cover (item #66).
6. Loosen Allen screw and remove fan (item #67).
7. Remove the bearing plate and spring washer.
8. Punch the three right side pins (item #111), out of the plunge handle assembly.
9. Remove right side handle (item #110).
10. Remove six Allen screws on the motor cover. *Note: Two of the 6 Allen screws are longer. Using a marker, mark the location of these 2 longer screw holes so they can be returned to the proper location during reassembly.*
11. Pull motor field housing up and remove it from the armature (Be careful of the arbor lock tube and the O-rings (item #9). *Note: Motor cable will still be attached to field housing. Place housing on a chair or an equivalent safe substitute until belt is installed.*
12. Pull the idler pulley (item #71), back to release tension from the belt. Remove the belt from the pulley.

Belt Installation:

Reverse procedure.

Note: *Prior to belt cover installation, rotate saw blade arbor clockwise so the belt can self-center on idler.*

