

RECOMMENDED STRIEBIG MAINTENANCE

Note: Refer to maintenance section of operating manual for additional instructions

	<u>Occasionally</u>	<u>Daily</u>	<u>Weekly</u>	<u>Monthly</u>
CLEANING AND INSPECTING				
Remove all panel waste from saw	X			
Clean panel support elements (support rollers, central support & frame)		X	X	X
Clean entire panel saw especially motor carriage, beam & including inside blade area		X	X	X
Using a cloth, clean steel bearing rails on saw beam and frame and lubricate lightly with an oily cloth			X	X
Wipe guide column with a cloth			X	X
Clean saw blade arbor shaft, flange and screw			X	X
Rotate the saw head in the horizontal position. Lubricate the motor carriage bearing guide columns with one shot of grease at the 2 lubrication points. (<i>Compact, Compact TRK, Evolution/Control, Optisaw III & Automatic saws only</i>).				X
Rotate the saw head in the horizontal position. Lubricate the motor carriage bearing guide columns a few drops of SAE 20/25 oil at the 2 lubrication points. (<i>Econom, Standard, Automat, Optisaws I, Optisaw I Plus, Optisaw II, Standard TRK saws only</i>).				X
Check extraction hood and ensure it moves freely along its guides		X	X	X
Inspect and clean bearing covers. Replace defective bearing covers as required			X	X
Inspect pulley and cables				X
Check dust extraction elements and empty dust bag at 1/3 full if applicable		X	X	X
Ensure that the support frame (grid) moves freely and shifts properly	X	X	X	X
Turn saw head to the horizontal position and lubricate saw arbor with 1 shot of grease (<i>Econom, Standard, Automat, Optisaws I, Optisaw I Plus, Optisaw II, Standard TRK saws only</i>).				X
Inspect cutting tool for material build up on teeth	X	X	X	X